

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.42190ZN	L.20/00373/15 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	6,78	7,00		10	0
WIDTH ACROSS CORNERS	7,59 MIN.			10	0
HEAD THICKNESS	3,80	4,25		10	0
WASHER DIAMETER	8,20	8,80		10	0
WASHER THICKNESS	1,00 MIN.			10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX			10	0
MAJOR DIAMETER	4,04	4,22		10	0
MINOR DIAMETER	3,02			10	0
PITCH	1,41			10	0
THREAD ANGLE	60°			10	0
THREAD LENGHT	FULL THREAD			10	0
DRILLING POINT DIAMETER	3,60 MAX			10	0
DRILLING POINT LENGHT #2	5,05			10	0
TOTAL LENGHT	18,00	20,00		10	0
TORSION	46 KGF-CM MIN.			10	0
DRILLING TIME	5,0 SEC MAX			10	0
COATING THICKNESS	ZINC PLATED			10	0
VISUAL				10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	79	15	6	3	7	3	7	1	31	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE

